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Vols. for 1970-71 includes manufacturers catalogs.

Modern Machine Shop DIANE Publishing

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An examination of fifteen numerically controlled lathe programming systems was conducted to characterize them qualitatively and quantitatively. The report presents a description of each of the fifteen voluntary participants' systems. The report: describes the non-technical characteristics of each system--the business and operational characteristics such as hardware and software sources and costs, documentation, training, vendor support and maintenance; tabulates the capabilities of the languages for description of the geometrical configurations of the part being programmed, and the variety of the geometrical formats accepted by each system as manuscript statements; discusses the use of macros to simplify the writing of programs to perform the common operations of all lathe work--automatic roughing, finishing along a profile, threading, grooving and necking, drilling, boring, reaming and tapping; presents a brief discussion of the distinguishing characteristics of each system; describes the preparation of ten test parts for use in demonstrating the capabilities of the fifteen systems; describes the capabilities demonstrated by the fifteen systems to program the ten test parts; the amount of time required to write the program, and to debug it; it shows the success in processing and postprocessing the program, and the verification of the output tape.

WALNECK'S CLASSIC CYCLE TRADER, JUNE 2000

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Expert turners detail the fine points of lathe work in this text, and provide a wealth of turning

techniques.

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This book includes: - Four-stroke engine rebuilding and tuning - Suspension setup and tuning - Carburettor jetting - Setup tips for late-model motocross and off-road bikes [From cover].

Thomas Register

Using castings from your charcoal foundry (see Book 1 in the series: The Charcoal Foundry by David Gingery) and simple hand methods (no machine tools needed!) you can build a sturdy and accurate bed for a metal lathe. Then additional castings, common hardware items and improvised equipment will add the headstock, tailstock, carriage and all the remaining parts to complete the lathe. Illustrated with photos and drawings to show you all you need to know about patterns, molding, casting and finishing the parts. The lathe specs. include a 7" swing over the bed and 12" between centers. Adjustable tailstock with set-over for taper turning. Adjustable gibs in sliding members and adjustable sleeve bearings in the headstock. A truly practical machine capable of precision work. Once you have a foundry to cast the parts and a lathe to machine them you can tackle more exotic projects.

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Generators and Inverters

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